

# 1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Supplier Name EPIMAX TECHNOLOGIES PTY LTD

Address 23 HARGRAVES PLACE WETHERILL PARK NSW 2164

**Telephone** 1300 721 522

Fax

Emergency 13 11 26

Synonym(s) 220EG PART A • 4022045 – PRODUCT CODE • EPOXIDE RESIN

Use(s) Two component epoxy system. Use with EPIMAX 220EG PART B

**SDS Date** 11/10/24

# 2. HAZARDS IDENTIFICATION

GHS Classifications Skin Irritation: Category 2

Eye Damage: Category 2 Skin Sensitization: Category 1

Signal Word DANGER







#### **HAZARD STATEMENTS**

H411 Toxic to aquatic life with long lasting effects

H315 Causes skin irritation
 H319 Causes serious eye irritation
 H317 May cause an allergic skin reaction

PREVENTION AND RESPONSE STATEMENTS

P262 Do not get in eyes, on skin, or on clothing P264 Wash hands thoroughly after handling

P272 Contaminated clothing should not be allowed out of the workplace

P273 Avoid release to the environment

P280 Wear protective gloves and eye protection
P302+352 IF ON SKIN, wash with plenty of soap and water
P362 Take off contaminated clothing and wash before use

P333+313 If skin irritation or rash occurs, get medical advice / attention
P305+351 IF IN EYES, rinse cautiously with water for several minutes
P337+313 If eye irritation persists, get medical advice / attention

P391 Collect spillage

P501 Dispose of contents / containers in accordance with local regulation

UN No.	3082	DG CLASS	9	Subsidiary Risk(s)	None Allocated
Packing Group	III	Hazchem Code	3Z		

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

Ingredient	CAS NO	FORMULA	Content
EPOXY RESIN	25068-38-6	Not Available	> 60%
EPOXY RESIN	02425-79-8	Not Available	10 – 20%
NON HAZARDOUS INGREDIENT	To 100%		

#### 4. FIRST AID MEASURES

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until

advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

**Inhalation** If inhaled, remove from contaminated area. To protect rescuer, use a Type A (Organic vapour)

respirator or an Airline respirator (in poorly ventilated areas). Apply artificial respiration if not

breathing.

**Skin** If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with

running water. Continue flushing with water until advised to stop by a Poisons Information

Centre or a doctor.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at

once). If swallowed, do not induce vomiting.

**Special Treatment** Treat symptomatically.

**First Aid Facilities** Eye wash fountain, safety shower and normal washroom facilities.

# 5. FIRE FIGHTING MEASURES

**Special Hazards** Combustible. May evolve toxic gases (carbon oxides, phenols, hydrocarbons) when heated to

decomposition.

**Advice for firefighters** Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation.

Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact

containers and nearby storage areas.

**Extinguishing Media** Dry agent, carbon dioxide or water fog. Prevent contamination of drains or waterways.

Hazchem Code None Allocated.

#### 6. ACCIDENTAL RELEASE MEASURES

Spillage Contact emergency services where appropriate. Use personal protective equipment. Clear area

of all unprotected personnel. Ventilate area where possible. Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and

place in suitable containers for disposal. Eliminate all ignition sources.

## 7. STORAGE AND HANDLING

Storage Store tightly sealed in a cool, dry, well ventilated area, removed from oxidising agents, acids,

alkalis, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills. Large storage areas should be bunded and have appropriate fire protection and

ventilation systems.

**Precautions for safe** 

handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing

hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

# 8. EXPOSURE CONTROLS / PERSONAL PROTECTIONS

**Exposure Stds** No exposure standard(s) allocated.

**Biological Limits** No biological limit allocated.

**Engineering Controls** Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical

extraction ventilation is recommended.

**PPE** Wear splash-proof goggles, nitrile or viton (R) gloves, coveralls. If sanding dry product, wear: a

Class P1 (Particulate) respirator. If spraying, with prolonged use, or if in confined areas, wear:

impervious coveralls and an Air-line respirator.







#### 9. PHYSICAL AND CHEMICAL PROPERTIES

**Appearance CLEAR LIQUID** Solubility (water) **INSOLUBLE** Odour NOT AVAILABLE **Specific Gravity** 1.1 - 2.0рΗ **NOT AVAILABLE** % Volatiles <2% **Vapour Pressure NOT AVAILABLE Flammability** CLASS C1 COMBUSTIBLE

Vapour DensityNOT AVAILABLEFlash Point> 154°C (cc)Boiling PointNOT AVAILABLEUpper Explosion LimitNOT AVAILABLEMelting PointNOT AVAILABLELower Explosion LimitNOT AVAILABLE

Evaporation Rate NOT AVAILABLE

EpiMax 220EG PART A **Product Name:** 

**Autoignition Rate NOT AVAILABLE** Decomposition **NOT AVAILABLE** 

**Temperature** 

**Partition Coefficient NOT AVAILABLE** Viscosity **NOT AVAILABLE** 

## 10. STABILITY AND REACTIVITY

**Chemical Stability** Stable under recommended conditions of storage.

**Conditions to avoid** Avoid heat, sparks, open flames and other ignition sources.

Material to avoid Incompatible with oxidising agents (eg. hypochlorites), acids (eg. nitric acid),

alkalis (eg. hydroxides), heat and ignition sources.

**Hazardous** May evolve toxic gases (carbon oxides, phenols, hydrocarbons) when heated to

Decomposition

decomposition. **Products** 

**Hazardous Reactions** 

Hazardous polymerization is not expected to occur.

#### 11. TOXICOLOGICAL INFORMATION

Health hazard summary Irritant - low to moderate toxicity. This product has the potential to cause adverse health effects

with over exposure. Use safe work practices to avoid eye or skin contact and inhalation. May cause

sensitisation by skin contact. The cured product is considered non toxic.

Irritant. Contact may result in irritation, lacrimation, pain and redness. Eye

Inhalation Irritant. Over exposure whilst curing may result in irritation of the nose and throat, coughing,

possible sensitisation with asthma-like symptoms and pulmonary oedema at high levels.

Skin Irritant. Contact may result in irritation, redness, rash and dermatitis. May cause sensitisation by

skin contact.

Ingestion Low to moderate toxicity. Ingestion may result in gastrointestinal irritation, nausea, vomiting,

abdominal pain and diarrhoea.

**Toxicity Data** CAS 25068-38-6 Reaction product Bisphenol – A – Epoxy Resin

> Oral LD50 > 15,000 mg/ kg (rat) Dermal LD50 > 23,000 mg/kg (rabbit)

**Primary irritant effect** 

On the skin: irritant to skin and mucus membranes

One the eye: irritating effect

Sensitisation: sensitisation possible through skin contact

Long Term Hazards (Chronic Exposure)

Inhaled: prolonged exposure to high concentrations of vapour may affect the central nervous

system

On the skin: Product may be a skin sensitiser in some individuals

One the eye: Corneal Injury

#### 12. ECOLOGICAL INFORMATION

Other adverse effects LC50/EC50/IC50 values that is relevant for classification:

CAS 25068-38-6 Reaction product Bisphenol-A- Epoxy resin

**Ecotoxicity:** 

Acute toxicity to fish

Material is toxic to aquatic organisms (LC50/EC50/IC50 between 1 and 10 mg/L in most

sensitive species).

LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 Hour, 2 mg/l

## Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), static test, 48 Hour, 1.8 mg/l

#### Acute toxicity to algae/aquatic plants

ErC50, Scenedesmus capricornutum (fresh water algae), static test, 72 Hour, Growth rate inhibition, 11 mg/l

#### Toxicity to bacteria

IC50, Bacteria, 18 Hour, Respiration rates. > 42.6 mg/l

# Chronic aquatic toxicity

#### Chronic toxicity to aquatic invertebrates

MATC (Maximum Acceptable Toxicant Level), Daphnia magna (Water flea), semi-static test, 21 d, number of offspring, 0.55 mg/l

#### **Persistence and Degradability**

Based on stringent OECD test guidelines, this material cannot be considered as readily biodegradable; however, these results do not necessarily mean that the material is not

biodegradable under environmental conditions. 10-day Window: Not applicable

Biodegradation: 12 % Exposure time: 28 d

Method: OECD Test Guideline 302B or Equivalent

#### **Bioaccumulative potential**

## Bioaccumulation: Bioconcentration potential is moderate (BCF between 100 and 3000 or Log

Pow between 3 and 5).

Partition coefficient: n-octanol/water (log Pow): 3.242 at 25 °C Estimated.

#### **Mobility in Soil**

Potential for mobility in soil is low (Koc between 500 and 2000).

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

Partition coefficient (Koc): 1800 - 4400 Estimated.

# 13. DISPOSAL CONSIDERATIONS

Waste disposal Mix parts A + B together (small amounts), absorb with sand, vermiculite or similar and dispose of

to an approved landfill site. Ensure protective equipment is worn when mixing. Do not seal containers/tins until reaction is complete. Contact the manufacturer for additional information.

Prevent contamination of drains or waterways as environmental damage may result.

**Legislation** Dispose of in accordance with relevant local legislation.

# 14. TRANSPORT INFORMATION





#### CLASSIFIED AS A DANGEROUS GOOD THE CRITERIA OF THE ADG CODE

Shipping Name	Environmentally hazardous substance, liquid, n.o.s.(Epoxy Resin)				
UN No.	3082 DG CLASS 9 Subsidiary Risk(s) None Allocated				
Packing Group	III	Hazchem Code	•3Z	GTEPG	9C1

## IATA

Shipping Name	Environmentally hazardous substance, liquid, n.o.s.(Epoxy Resin)
BB	

UN No.	3082	DG CLASS	9	Subsidiary Risk(s)	NONE ALLOCATED
Packing Group	III	Hazchem Code	•3Z		

#### **IMDG**

Shipping Name	Environmentally hazardous substance, liquid, n.o.s.(Epoxy Resin)				
UN No.	3082	DG CLASS	9	Subsidiary Risk(s)	NONE ALLOCATED
Packing Group	III	Hazchem Code	•3Z		

#### 15. REGULATORY INFORMATION

**Poison Schedule** Classified as a Schedule 5 (S5) Poison using the criteria in the Standard for the Uniform

Scheduling of Drugs and Poisons (SUSDP).

AICS All chemicals listed on the Australian Inventory of Chemical Stubstances (AICS)

## **16. OTHER INFORMATION**

#### **Additional information**

This product is used in conjunction with EpiMax 220EG PART B.

WELDING - SANDING - CUTTING DRIED OR CURED PRODUCT: If sanding, cutting or welding dried or cured product, adverse health effects may be avoided by the use of appropriate engineering controls and/or personal protective equipment. If welding, wear a Class P2 (Metal fume) respirator and depending on the nature of the surface being welded, additional protection (eg. for organic vapours/acid gas) may also be required. A Class P1(Particulate) respirator is recommended if dust is generated.

EPOXY - PHENOXY RESINS AND POLYURETHANES: Where spray painting with two or more component epoxy resins or polyurethane paints is undertaken, an employee shall wear a airline respirator, full length chemically resistant coveralls and gloves. Further, if an individual is to enter an enclosed booth where a vapour or gas curing process is occurring, an air-line respirator is required. Once cured, these resins are considered non toxic.

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken.

Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

#### **ABBREVIATIONS:**

ACGIH - American Conference of Industrial Hygienists.

ADG - Australian Dangerous Goods.

BEI - Biological Exposure Indice(s).

CAS# - Chemical Abstract Service number - used to uniquely identify chemical compounds.

CNS - Central Nervous System.

EC No - European Community Number.

HSNO - Hazardous Substances and New Organisms.

IARC - International Agency for Research on Cancer.

mg/m³ - Milligrams per Cubic Metre.

NOS - Not Otherwise Specified.

pH - relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).

PPM - Parts Per Million.

RTECS - Registry of Toxic Effects of Chemical Substances.

STEL - Short Term Exposure Limit. SWA - Safe Work Australia. TWA - Time Weighted Average.



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**Telephone** 1300 721 522

Fax

Emergency 13 11 26

Synonym(s) 220 EG PART B • 4022055 – PRODUCT CODE • EPOXIDE RESIN

Use(s) Two component epoxy system. Use with EPIMAX 220EG PART A

**SDS Date** 11/10/24

# 2. HAZARDS IDENTIFICATION

GHS Classifications Skin Irritation: Category 2

Eye Damage: Category 1 Skin Sensitization: Category 1

Signal Word DANGER





## **HAZARD STATEMENTS**

H314 Causes severe skin burns and eye damage

H315 Causes skin irritation
 H318 Causes serious eye damager
 H317 May cause an allergic skin reaction

H302+312 Harmful if swallowed or in contact with skin H410 Harmful to aquatic life with long lasting effects

PREVENTION AND RESPONSE STATEMENTS

P262 Do not get in eyes, on skin, or on clothing
P261 Avoid breathing dust/fume/gas/mist/spray
P264 Wash hands thoroughly after handling

P272 Contaminated clothing should not be allowed out of workplace

P273 Avoid release to the environment

P280 Wear protective gloves and eye protection
P302+352 IF ON SKIN, wash with plenty of soap and water
P362 Take off contaminated clothing and wash before use

P333+313 If skin irritation or rash occurs, get medical advice / attention
P305+351 IF IN EYES, rinse cautiously with water for several minutes
P310 Immediately call a POISON CENTER / doctor / physician / first aid

P391 Collect spillage

P501 Dispose of contents / containers in accordance with local regulation

UN No.	1760	DG CLASS	8	Subsidiary Risk(s)	None Allocated
Packing Group	III	Hazchem Code	2X		

# 3. COMPOSITION / INFORMATION ON INGREDIENTS

Ingredient	CAS NO		Content
ISOPHORONE DIAMINE	2855-13-2	NOT AVAILABLE	60 – 80 %
BENZYL ALCOHOL	100-51-6	NOT AVAILABLE	20- 25%
NON HAZARDOUS INGREDIENT	To 100%		

## 4. FIRST AID MEASURES

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until

advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

**Inhalation** If inhaled, remove from contaminated area. To protect rescuer, use a Type A (Organic vapour)

respirator or an Airline respirator (in poorly ventilated areas). Apply artificial respiration if not

breathing.

**Skin** If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with

running water. Continue flushing with water until advised to stop by a Poisons Information

Centre or a doctor.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at

once). If swallowed, do not induce vomiting.

**Special Treatment** Treat symptomatically.

**First Aid Facilities** Eye wash fountain, safety shower and normal washroom facilities.

#### 5. FIRE FIGHTING MEASURES

Special Hazards Combustible. May evolve toxic gases (carbon oxides, phenols, hydrocarbons) when heated to

decomposition.

**Advice for firefighters** Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation.

Remain upwind and notify those downwind of hazard. Wear full protective equipment including

Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact

containers and nearby storage areas.

**Extinguishing Media** Dry agent, carbon dioxide or water fog. Prevent contamination of drains or waterways.

Hazchem Code None Allocated.

## **6. ACCIDENTAL RELEASE MEASURES**

Spillage Contact emergency services where appropriate. Use personal protective equipment. Clear area

of all unprotected personnel. Ventilate area where possible. Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and

place in suitable containers for disposal. Eliminate all ignition sources.

## 7. STORAGE AND HANDLING

**Storage** Store tightly sealed in a cool, dry, well ventilated area, removed from oxidising agents, acids,

alkalis, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills. Large storage areas should be bunded and have appropriate fire protection and

ventilation systems.

**Precautions for safe** 

handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing

hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTIONS

**Exposure Stds** No exposure standard(s) allocated.

**Biological Limits** No biological limit allocated.

**Engineering Controls** Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical

extraction ventilation is recommended.

PPE Wear splash-proof goggles, nitrile or viton (R) gloves, coveralls and a Type A (Organic vapour)

respirator. If sanding dry product, wear: a Class P1 (Particulate) respirator. If spraying, with prolonged use, or if in confined areas, wear: impervious coveralls and an Air-line respirator.









## 9. PHYSICAL AND CHEMICAL PROPERTIES

AppearanceCLEAR AMBER LIQUIDSolubility (water)INSOLUBLEOdourAMINE LIKESpecific Gravity0.96-1.08pHNOT AVAILABLE% Volatiles<2%</th>Vapour PressureNOT AVAILABLEFlammabilityNOT AVAILABLE

**Vapour Pressure NOT AVAILABLE Flammability NOT AVAILABLE Vapour Density NOT AVAILABLE Flash Point** > 110°C (cc) **Boiling Point NOT AVAILABLE Upper Explosion Limit NOT AVAILABLE Melting Point NOT AVAILABLE Lower Explosion Limit NOT AVAILABLE** 

**Evaporation Rate** NOT AVAILABLE

EpiMax 220EG PART B **Product Name:** 

**Autoignition Rate NOT AVAILABLE** Decomposition **NOT AVAILABLE** 

**Temperature** 

**Partition Coefficient NOT AVAILABLE** Viscosity **NOT AVAILABLE** 

## 10. STABILITY AND REACTIVITY

**Chemical Stability** Stable under recommended conditions of storage.

**Conditions to avoid** Avoid heat, sparks, open flames and other ignition sources.

Material to avoid Incompatible with oxidising agents (eg. hypochlorites), acids (eg. nitric acid),

alkalis (eg. hydroxides), heat and ignition sources.

May evolve toxic gases (carbon oxides, phenols, hydrocarbons) when heated to Hazardous

Decomposition

decomposition. **Products** 

**Hazardous Reactions** Hazardous polymerization is not expected to occur.

#### 11. TOXICOLOGICAL INFORMATION

Health hazard summary Irritant - low to moderate toxicity. This product has the potential to cause adverse health effects

with over exposure. Use safe work practices to avoid eye or skin contact and inhalation. May cause

sensitisation by skin contact. The cured product is considered non toxic.

Irritant. Contact may result in irritation, lacrimation, pain and redness. Eye

Inhalation Irritant. Over exposure whilst curing may result in irritation of the nose and throat, coughing,

possible sensitisation with asthma-like symptoms and pulmonary oedema at high levels.

Skin Irritant. Contact may result in irritation, redness, rash and dermatitis. May cause sensitisation by

skin contact.

Ingestion Low to moderate toxicity. Ingestion may result in gastrointestinal irritation, nausea, vomiting,

abdominal pain and diarrhoea.

**Toxicity Data** CAS 25068-38-6 Reaction product Bisphenol – A – Epoxy Resin

> Oral LD50 > 15,000 mg/ kg (rat) Dermal LD50 > 23,000 mg/kg (rabbit)

**Primary irritant effect** 

On the skin: irritant to skin and mucus membranes

One the eye: irritating effect

Sensitisation: sensitisation possible through skin contact

Long Term Hazards (Chronic Exposure)

Inhaled: prolonged exposure to high concentrations of vapour may affect the central nervous

system

On the skin: Product may be a skin sensitiser in some individuals

One the eye: Corneal Injury

#### 12. ECOLOGICAL INFORMATION

Other adverse effects LC50/EC50/IC50 values that is relevant for classification:

CAS 2855-13-2 Aminomethyl-3, 5,5-trimethylcyclohexylamine IPD

## 13. DISPOSAL CONSIDERATIONS

Waste disposal Mix parts A + B together (small amounts), absorb with sand, vermiculite or similar and dispose of

to an approved landfill site. Ensure protective equipment is worn when mixing. Do not seal containers/tins until reaction is complete. Contact the manufacturer for additional information.

Prevent contamination of drains or waterways as environmental damage may result.

**Legislation** Dispose of in accordance with relevant local legislation.

# 14. TRANSPORT INFORMATION

#### CLASSIFIED AS A DANGEROUS GOOD THE CRITERIA OF THE ADG CODE



Shipping Name	CORROSIVE LIQUID, N.O.S. (contains Isophorone diamine)				
UN No.	1760 DG CLASS 8 Subsidiary Risk(s) None Allocated				
Packing Group	III	Hazchem Code	2X		

#### IATA

Shipping Name	CORROSIVE LIQUID, N.O.S. (contains Isophorone diamine)				
UN No.	1760	1760 DG CLASS 8 Subsidiary Risk(s) NONE ALLOCATED			
Packing Group	III	Hazchem Code	2X		

# **IMDG**

Shipping Name	CORROSIVE LIQUID, N.O.S. (contains Isophorone diamine)				
UN No.	1760 DG CLASS 8 Subsidiary Risk(s) NONE ALLOCATED				
Packing Group	III	Hazchem Code	2X		

# 15. REGULATORY INFORMATION

**Poison Schedule** Classified as a Schedule 5 (S5) Poison using the criteria in the Standard for the Uniform

Scheduling of Drugs and Poisons (SUSDP).

AICS All chemicals listed on the Australian Inventory of Chemical Stubstances (AICS)

# **16. OTHER INFORMATION**

Additional information This product is used in conjunction with EpiMax 220EG PART A.

WELDING - SANDING - CUTTING DRIED OR CURED PRODUCT: If sanding, cutting or welding dried or cured product, adverse health effects may be avoided by the use of appropriate engineering controls and/or personal protective equipment. If welding, wear a Class P2 (Metal fume) respirator and depending on the nature of the surface being welded, additional protection (eg. for organic vapours/acid gas) may also be required. A Class P1(Particulate) respirator is recommended if dust is generated.

EPOXY - PHENOXY RESINS AND POLYURETHANES: Where spray painting with two or more component epoxy resins or polyurethane paints is undertaken, an employee shall wear a airline respirator, full length chemically resistant coveralls and gloves. Further, if an individual is

to enter an enclosed booth where a vapour or gas curing process is occurring, an air-line respirator is required. Once cured, these resins are considered non toxic.

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken.

Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

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